



3SERIES

**THREE
WHEEL**
1-2 ton
**AC ELECTRIC
FORKLIFT**

STANDARD EQUIPMENT

ZF Drive unit includes Gearbox, AC-motor and oil-cooled disc brake
ZAPI /CURTIS MOSFET electronic travel controllers and lifting controller
High-mounted rear combination lights (back up, brake, turn signal)
3300mm STD 2-Stage mast
Front lights (turn signal & clearance)
Tilt cylinder(5 fwd/7 back)
Side view mirror
Carriage

3-spool Control Valve
DC/DC Converter
Super-elastic tyre
Battery
Head lights
Standard fork
Load backrest
Flashing light

OPTIONS

AC induction motor/AC controller hydraulic system
Full free 2-Stage mast
STD mast with other lifting height
Full free 3-Stage mast
Side-shifter(Hurg up,Integrated)
Colored tyre (white/green)

Nonstandard forks in length
Other attachments
Warning light (rotating or buzzing)
Battery charger
Optional battery

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TOP1 FORKLIFT MANUFACTURING AND SALE
IN CHINA CONTINUOUSLY FOR 22 YEARS

AUTHORIZED DEALER

* Details of specifications and equipment are based on information available at the time of printing and may change without notice.

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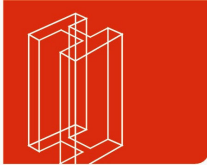


3SERIES

HELI

CHINESE EXPORT BRAND

Recommended
By China Chamber of Commerce for Import and Export of Machinery
And Electric Products



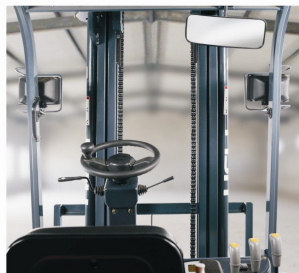
AC ELECTRIC
FORKLIFT

THREE
WHEEL 1-2 ton

S SERIES

HELI

Newly designed wide-view mast



The newly designed wide-view mast enlarges operators' view effectively and lessens the blind area to provide a clearer vision.

↑ 14%
THE OPERATOR'S VISION INCREASES

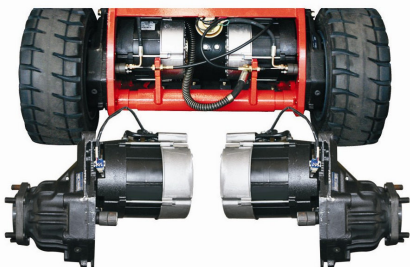
Excellent steering system



The Steering system with new technologies not only provides a smoother swerve and faster positioning & steering, but also effectively lowers down the noise.

- ✓ Electronic differential
- ✓ New integrated load-sensing steering
- ✓ Double paralleled steering wheel
- ✓ Power Steering
- ✓ Turn around in situ
- ✓ Automatic slow-down device while steering

Dual AC drive motor



The powerful dual AC drive motors greatly enhance the performance of acceleration, driving, loading /unloading and grade ability.

↑ 11%
THE MAXIMUM DRIVING
SPEED WITHOUT LOAD
INCREASES

↑ 18%
THE MAXIMUM DRIVING
SPEED WITH LOAD
INCREASES

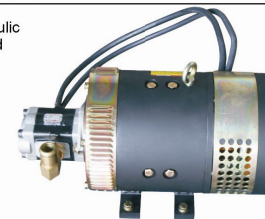
High efficiency loading/unloading performance

The innovative design and configuration of hydraulic system improve the working efficiency largely and provide a very efficient loading/unloading.

↑ 20%
THE MAXIMUM LIFTING
SPEED WITHOUT LOAD
INCREASES

↑ 12%
THE MAXIMUM LIFTING
SPEED WITH LOAD
INCREASES

- ✓ New low-speed & high-torque lifting motor
- ✓ MOSFET lifting controller
- ✓ New low-noise gear pump with differential tooth technology
- ✓ New dynamic load sensing technology in hydraulic system



Enough operation space

The new optimization layout widens the operator space for ensuring more comfortable and convenient operation.

↑ 13%
THE OPERATOR SPACE INCREASES



More intelligent performance

- ✓ AC traction controller
- ✓ Emergency power shut-down
- ✓ Controller self-protecting
- ✓ Standard CAN BUS
- ✓ Self-braking on ramp
- ✓ Preventing disordered operating
- ✓ Operator presence sensing system
- ✓ Speed selection function (normal/cutback)



ZAPI CONTROLLER



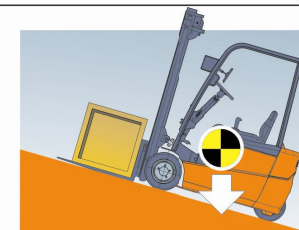
CURTIS CONTROLLER

Better Stability

As the front overhang reduces 10mm, and the center of truck gravity lowers 12%, the truck has a better stability

↓ 10mm
THE FRONT OVERHANG REDUCES

↓ 12%
THE CENTER OF TRUCK GRAVITY LOWERS

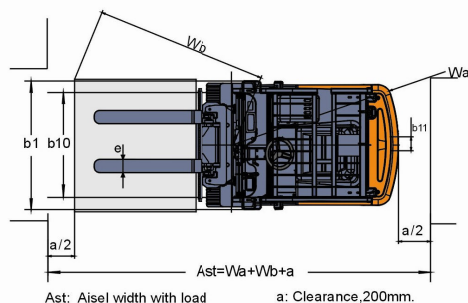




Manufacturers Data and Design Characteristics

Characteristics								
1.01	Manufacture's Name			HELI				
1.02	Model Designation			CPD10S		CPD15S		CPD18S
1.03	Configuration Number			CPD10S		CPD15S		CPD18S
1.04	Load Capacity	Q (kg)		1000		1500		1750
1.05	Load Center	c (mm)		500		500		500
1.06	Power Type			Battery		Battery		Battery
1.07	Operator Type			Seated		Seated		Seated
1.08	Wheelbase	y (mm)		1250		1250	1350	1455
Wheels & Tyres								
2.01	Tyre Type			superelastic		superelastic		superelastic
2.02	Tyres Number (Front/Rear)			2/2		2/2		2/2
2.03	Tread(centre of tyre),front	b10 (mm)		926		926		927
2.04	Tread(centre of tyre),rear	b11 (mm)		163		163		163
2.05	Tyre Size, Front			18×7-8		18×7-8		200/50-10
2.06	Tyre Size, Rear			15×4.5-8		15×4.5-8		16×6-8
Dimensions								
3.01	Load Distance	x (mm)		339		343		356
3.02	Mast Tilt Angle,F/R	a / β (°)		5/7		5/7		5/7
3.03	Height with Mast Lowered	h1(mm)		2220		2220		2220
3.04	Free Lift	h2(mm)		122		125		125
3.05	Standard Lift Height	h3(mm)		3300		3300		3300
3.06	Height with Mast Extended	h4(mm)		4330		4330		4330
3.07	Overhead Guard Height	h6(mm)		2080	1980	2080	1980	1980
3.08	Sea: Height	h7(mm)		1000	910	1000	910	910
3.09	Fork Size	s/e/L(mm)		32×100×770		35×100×920		45×100×920
3.10	Fork Carriage to DIN 15173 A/B			2A		2A		2A
3.11	Length to fork face	L2(mm)		1779	1784	1783	1888	2016
3.12	Overall Width	b1(mm)		1070		1070		1124
3.13	Outside Turning Radius	Wa(mm)		1445		1445	1545	1660
3.14	Ground Clearance at mast ,Loaded	m1(mm)		90		90		90
3.15	Ground Clearance at centre of wheelbase ,Loaded	m2(mm)		100		100		100
3.16	Right Stack Aisle width (Pallet size 1000x1000mm, clearance:200mm)	As1(mm)		3075		3080	3180	3305
3.17	Right Stack Aisle width (Pallet size 1200x1200mm, clearance:200mm)	As2(mm)		3300		3300	3400	3530
Performances								
4.01	Travel Speed,with/without load	km/h		14.2/15.4	14.5/15.5	14.2/15.4	14.5/15.5	14.2/15.5
4.02	Lifting Speed,with/without load	mm/s		320/440		300/440		290/480
※4.02	Lifting Speed,with/without load	mm/s		350/500		360/500		350/500
4.03	Lowering Speed	mm/s		450		450		450
4.04	Gradient performance with load	%		27		24		22
4.05	Max. draw bar pull with load	N		11550		11920		15420
4.06	Acceleration time (10 metres) W/O load	s		4.5/4.0		4.5/4.0		4.7/4.2
Weight								
5.01	Total Approximate Weight(W/O battery)	kg		2900/2161	2820/2260	3160/2421	3080/2372	3340/2590
5.02	Axle Loading*: Unloaded,Front/Rear	kg		1484/1416	1412/1408	1476/1648	1537/1543	1590/1750
5.03	Axle Loading*: Loaded,Front/Rear	kg		3173/727	3103/717	4006/654	4035/545	4525/645
Battery								
6.01	Battery Voltage/rated capacity(5h)	V/Ah		48/420	48/330	48/420	48/440	48/600
6.02	battery weight	kg		739(700-780)	560(532-588)	739(700-780)	708(673-743)	940(900-1000)
6.03	Battery to DIN 43531/35/36/A/B/C			43531A	43531A	43531A	43531A	43531B
Motor & Controller								
7.01	Drive Motor - 60 Min. Rating	kW		2×4.5		2×4.5		2×4.5
7.02	Pump Motor - 15 Min. Rating	kW		7.5(DC)		7.5(DC)		8.6(DC)
※7.02	Pump Motor - 15 Min. Rating			11(AC)		11(AC)		11(AC)
7.03	Drive Motor Control Method			Mosfet/AC		Mosfet/AC		Mosfet/AC
7.04	Pump Motor Control Method			Mosfet/DC		Mosfet/DC		Mosfet/DC
※7.04	Pump Motor Control Method			Mosfet/AC		Mosfet/AC		Mosfet/AC
7.05	Service Brake/Parking Brake			Hydraulic/Mechanical		Hydraulic/Mechanical		Hydraulic/Mechanical
7.06	Relief Pressure	Mpa		14.5		14.5		17.5

※ stands for the parameters and configurations when choosing the AC type lifting system.



The diagram shows a rectangular ZAPI Display unit. At the top left is an 'Alphanumeric display'. At the top right is a 'Battery discharge indicator'. The central screen is labeled 'Display' and shows 'Fuel level', 'Oil pressure', and 'Gear level'. Below the screen are four buttons labeled 1, 2, 3, and 4. To the left of button 1 is a button with a left arrow. To the right of button 4 is a button with a right arrow. Above the buttons are four circular indicators: a battery symbol, a hand brake symbol, an oil drop symbol, and a seat switch symbol. Lines connect these indicators and buttons to labels on the left and right sides of the diagram.

Alphanumeric display

Battery discharge indicator

Display

Fuel level Oil pressure Gear level

Keyboard button :Enter

Waiting LED (NO USE)

Keyboard button :Rol up

Failure alarm LED

Low battery LED

Keyboard button :Rol down

Keyboard button :Out

Seat switch LED

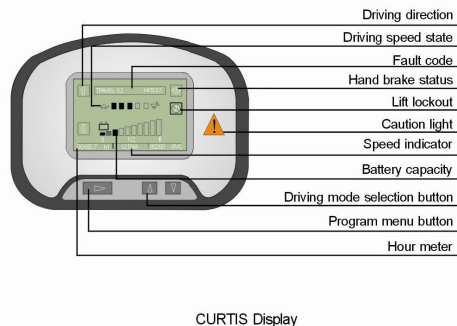
Hand brake status LED

Keyboard button :Set down

Oil position LED (NO USE)

Keyboard button :Set up

ZAPI Display



WIDE VIEW MAST							
Mast model	Max . Lift height (mm)	Capacity at 500mm;load center				Height with mast lowered (mm)	Tilting Angle (α / β)
		CPD10S	CPD15S	CPD18S	CPD20S	1.0-2.0t	
M200	2000	1000	1500	1750	2000	1580	5/7
M250	2500	1000	1500	1750	2000	1830	5/7
M300	3000	1000	1500	1750	2000	2080	5/7
M330	3300	1000	1500	1750	2000	2220	5/7
M350	3500	1000	1500	1750	1950	2330	5/7
M370	3700	1000	1450	1750	1900	2430	5/7
M400	4000	1000	1400	1700	1850	2630	3/5
M425	4250	1000	1350	1650	1800	2755	3/5
M450	4500	1000	1300	1600	1750	2880	3/5
M500	5000	900	1200	1500	1650	3130	3/5
M550	5500	750	1000	1300	1400	3430	3/3
M600	6000	500	700	950	1100	3680	3/3

Wide View Full Free 2-Stage Mast								
Mast model	Max. Lift height (mm)	Capacity at 500mm;load center				Height with mast lowered (mm)	Free lift (with Backrest)	Tilting Angle (α / β)
		CPD10S	CPD15S	CPD18S	CPD20S			
ZM200	2000	1000	1500	1750	2000	1580	570	5/7
ZM250	2500	1000	1500	1750	2000	1830	820	5/7
ZM300	3000	1000	1500	1750	2000	2080	1070	5/7
ZM330	3300	1000	1500	1750	2000	2220	1210	5/7
ZM350	3500	1000	1450	1750	1950	2330	1320	5/7
ZM370	3700	1000	1400	1750	1900	2430	1420	5/7
ZM400	4000	1000	1350	1700	1850	2630	1620	3/5
ZM425	4250	1000	1300	1650	1800	2755	1745	3/5
ZM450	4500	1000	1300	1600	1750	2880	1870	3/5
ZM500	5000	900	1200	1500	1650	3130	2120	3/5
ZM550	5500	750	1000	1250	1400	3430	2420	3/3
ZM600	6000	500	650	900	1000	3680	2670	3/3

NOTE: The free height of full free 2-stage mast without backrest increase +399mm

Wide View Full Free 3-Stage Mast								
Mast model	Max. Lift height (mm)	Capacity at 500mm;load center				Height with mast lowered (mm)	Free lift (with Backrest)	Tilting Angle (α / β)
		CPD10S	CPD15S	CPD18S	CPD20S			
ZSM360	3600	1000	1400	1750	1900	1770	760	3/5
ZSM400	4000	1000	1300	1700	1850	1905	895	3/5
ZSM435	4350	1000	1280	1650	1800	2020	1010	3/5
ZSM450	4500	1000	1250	1600	1750	2070	1060	3/5
ZSM470	4700	1000	1250	1600	1700	2140	1130	3/5
ZSM480	4800	1000	1200	1550	1650	2170	1160	3/5
ZSM500	5000	900	1100	1500	1600	2270	1260	3/5
ZSM540	5400	750	950	1200	1350	2405	1395	3/3
ZSM550	5500	700	900	1150	1300	2440	1430	3/3
ZSM600	6000	500	600	850	950	2620	1610	3/3
ZSM620	6200	350	500	750	850	2710	1700	3/3
ZSM650	6500		350	650	750	2810	1800	3/3

NOTE: The free height of full free 3-stage mast without backrest increase
1.8-2t Free lifting height without bracket: +436mm
1-1.5t Free lifting height without bracket: +449mm



With the use of the excellent load-sensing steering system and AC controlling renewable energy technologies, the forklift is more energy-saving and the working hour of the battery is extended by 15%.

↑ 15%
THE PERFORMANCE OF BATTERY
INCREASES